

AMENDMENTS TO THE CLAIMS

This listing of claims replaces all prior versions of claims in the application.

1-4. (Canceled)

5. (Currently amended): A process for heating a thixocast Fe-based alloy material having a chilled structure into a semi-molten state in which solid and liquid phases coexist, the process comprising:

heating said Fe-based alloy material setting an average rate H_R of heating from a normal temperature to a point A_1 in an Fe-C based equilibrium diagram to be in a range of $0.5^\circ\text{C}/\text{sec} \leq H_R \leq 6.0^\circ\text{C} / \text{sec}$, and setting a maximum temperature gradient T_G of the inside of the Fe-based alloy material per unit distance to be at $T_G \leq 7^\circ\text{C}/\text{mm}$.

6. (Original): A process for heating a thixocast Fe-based alloy material according to claim 5, further setting a sonic velocity S_v of said Fe-based alloy material determined by an ultrasonic velocity measurement to be at $S_v \geq 5,600 \text{ m/sec}$.